

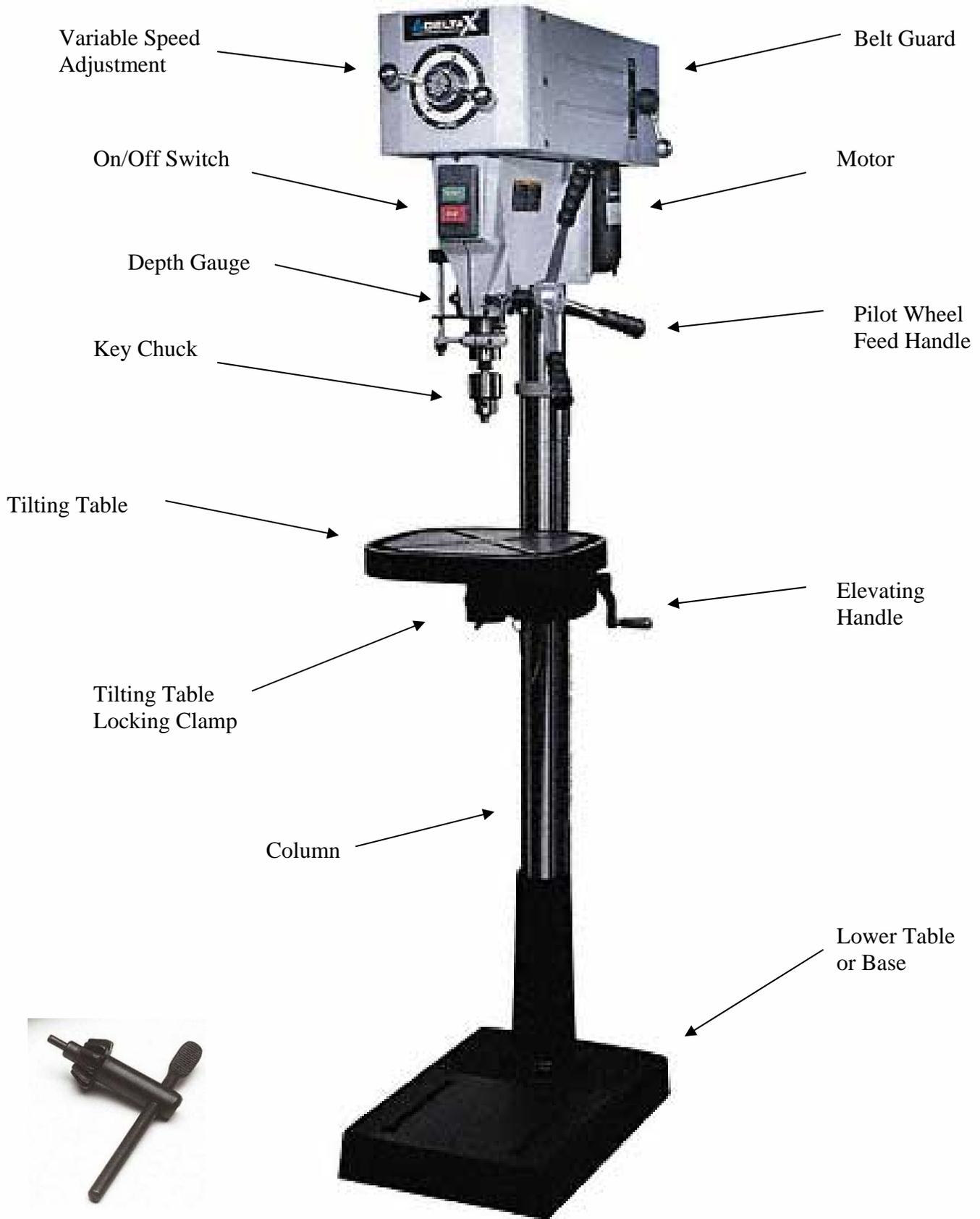
## DRILL PRESS SAFETY INSTRUCTIONS

1. Adjust the drill press to the correct speed so the drill bit will not break.
2. Be sure the tapered shank of the chuck or drill is seated in the spindle so it will not fall out.
3. Never leave a chuck key in the chuck socket.
4. Never hold small work in your hands while drilling.
5. Clamp your material to the table or use a drill press vise to keep the drill from catching your work.
6. Never stop revolving work by grabbing it. Turn off the machine and step away.
7. Ease the pressure of the feed as the drill breaks through the bottom side of your material.
8. Select the right size and type of bit. Wood bits for wood, metal bits for metal. Large drills should be ran at slow speeds. Small drills can be ran at higher speeds.
9. Always use a piece of scrap wood and set the table or stop to keep from drilling into the tabletop.
10. Make sure that your scrap wood, good wood, and any clamp(s) you are using are the ONLY objects on the table. Other objects can get caught in the machine and cause injuries.
11. When using the drill press, do not lean too close to your work. Your hair or clothing may be caught in the spindle or the drill. Long hair must be tied back and all jewelry must be removed.
12. Use a center punch for a guide whenever possible. Always use a center punch when drilling metal, aluminum or hard woods.

**As with any machine, if it is not working properly you should always turn it off, unplug it if you can, and tell a teacher.**

**If you are apprehensive about using this machine, have the instructor assist you.**

**Always wear approved eye protection while operating this machine.**



Chuck Key